# SMALL PARCEL SHIPPING AUTOMATION

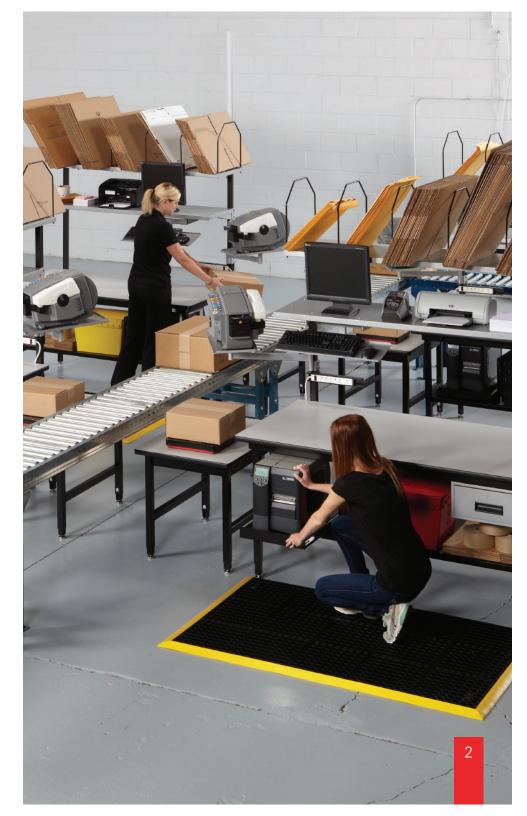


### PACKING SOLUTIONS

At Raymond West we work to streamline processes to optimize your operation to run at peak performance. The dramatic shift in consumer buying behaviors has led to distribution centers needing to handle increased volumes of parcels, varying in sizes and shapes while aiming to slash delivery times and bolster their customer service offerings. By implementing our automated small parcel shipping solutions, your operations are able to become more efficient and productive.

- Optimize with ergonomic packing stations
  - Organize corrugate & bags
  - Easy access to tools & labels
- Increase productivity with carton erectors and tape machines
- Design services to improve product flow
- Lean management training to optimize your process





### DOCUMENT INSERTION

- Print and insert documents into shipping cartons
  - Packing Lists
  - Invoices
  - Instructions
  - Promotions
  - Literature
- Provides document inserters with new conveyor or integrate into existing conveyor
- Available with plain paper or thermal printing
- Perfect for smaller orders or small boxes
- Reduces labor and errors
- Rates up to 1,000+ documents per hour





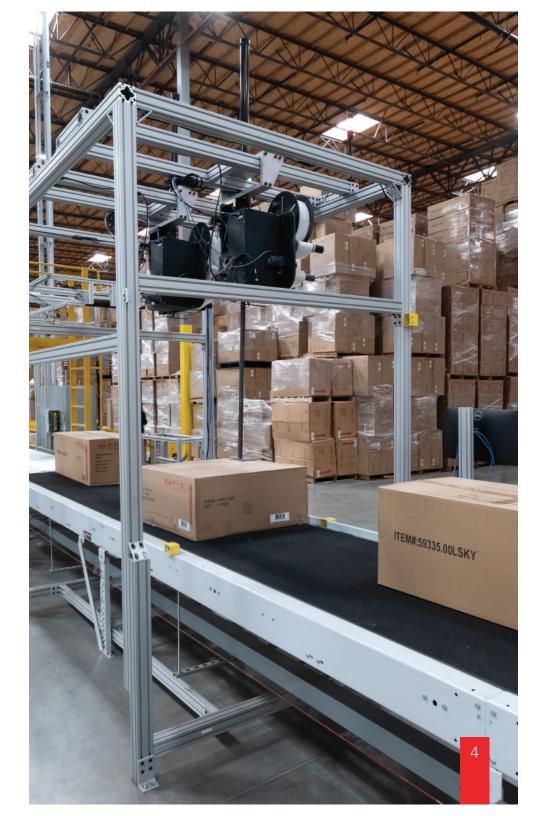


### SHIP LABEL APPLICATION

- Scan package bar code (SKU or LPN)
- Veigh and measure package if needed
- Software interfaces with your WMS or ERP
  - Data uploaded from barcode scan, dimensions and scale
  - WMS/ERP or Ship Software sends label to labeling automation software
- High speed printer with applicator automatically applies label on the parcel
- Confirmation scanner verifies the correct label was applied to package

### SCAN | WEIGH | DIMENSION | PRINT | VERIFY





### SHIPPING SORTATION

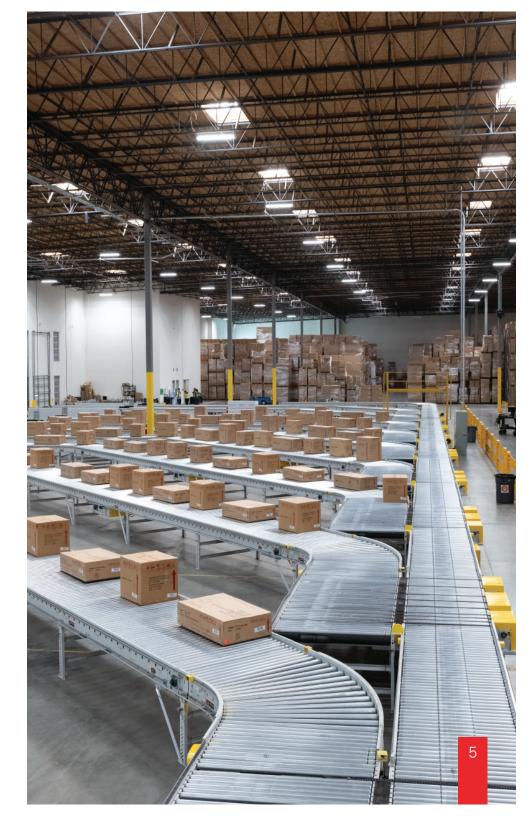
- Transports packages directly to dock doors
- Automatically scans bar codes for accuracy and confirm divert to specific dock door
- Ability to sort cartons, totes and poly bags
- Achieve rates from 5 to over 100 packages per minute

"Raymond West provides the conveying and labeling systems that improved our shipping productivity, label accuracy and truck loading ergonomics.

We have partnered with Raymond West on everything from forklifts to automation, as they understand our logistics needs and maintain the equipment with local service throughout North America."

**NOBLE HOUSE** 





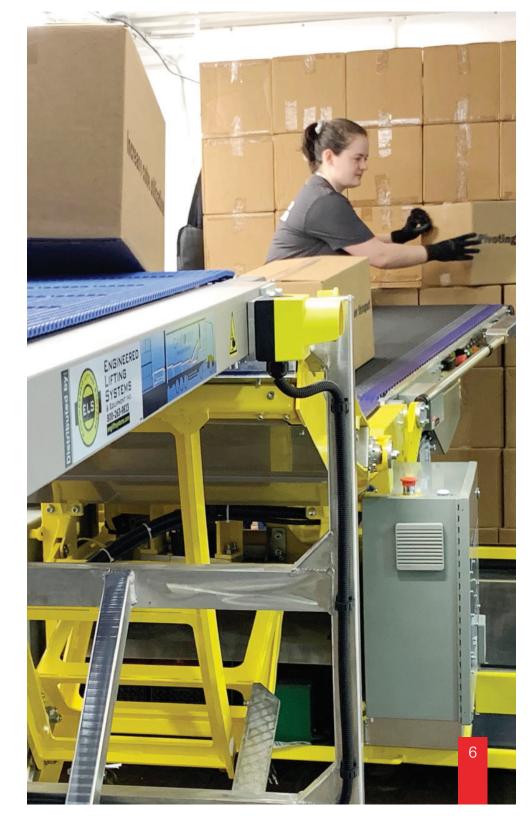
### TRAILER LOAD & UNLOAD

Providing more efficient solutions to load and unload trailers. The **Destuff-it™** and **Restuff-it™** portable conveyor systems help operators get boxes to and from the dock area for sorting and palletizing in a safe, efficient manner.

#### Benefits of **Destuff-it**<sup>™</sup> and **Restuff-it**<sup>™</sup>:

- Increase Throughput Destuff-it™ operators unload containers up to 50% faster than the traditional, manual method with a step stool.
- Reduce Labor Hours DCs and 3PL operations using a Destuff-it<sup>TM</sup> have reported significant reductions in overtime charges typically realized during seasonal peaks.
- Improves Dock Utilization By bringing the palletizing function onto the dock, workers are able to sort multiple SKUs as the product travels down the conveyor.





## END-TO-ENDLESS SOLUTIONS

At Raymond West Intralogistics Solutions, a Toyota Industries Company, we make your business thrive. For decades we have been trailblazers in the automated warehouse industry with a proven track record of success. By providing tailored warehouse solutions with exact precision and detail, we maximize efficiency and profits for our customers by putting their needs first. With more than 600 service technicians and 1300 industry experts in 21 locations, Raymond West has the knowledge and expertise to help your business grow.



